

August 2013

Hep₂0

System Data Sheet



System description

Hep₂O® is the professional polybutylene (PB) push-fit plumbing system for hot and cold water and central heating. It offers a fully comprehensive range of white fittings and unique features designed to reduce installation time and improve operating performance:

> In4Sure™ joint recognition
> Secure demounting with the new HepKey™ system
> New SmartSleeve™ for easy pipe insertion.

System benefits

In4Sure joint recognition In4Sure tells you when the pipe is inserted. Just insert the pipe into the fitting then rotate it. If it's fully inserted you will feel a 'rumbling' sensation, caused by the profiled end of the pipe support sleeve making contact with the castellated seat inside the fitting.

- New SmartSleeve The clever design of the SmartSleeve pipe support sleeve reduces the force required to push the pipe into the fitting.
- New HepKey demounting system The new HepKey makes demounting quick, easy and tamper-proof, so joints only come apart when you want them to.
- Highly flexible, white PB pipe Easily cabled into position and fewer fittings required. With the straight coil technology the pipe stays straight when uncoiled.
- All fittings are compatible with copper pipe ideal for renovation.
- Streamlined, white fitting The white colour combined with a slim, streamlined and altogether more stylish design, means Hep₂O fittings are well accepted for 'on view' or 'on show' applications.
- Colour coded packaging Packaging is colour coded for easy identification: 10mm green, 15mm blue, 22mm red, 28mm orange.

Documentation

The following documentation on the Hep₂O system is available:

- Hep₂O Product List (2013)
- Hep₂O Installer Guide (2011)

PUSH-FIT PLUMBING SYSTEM



Applications

Hep₂O is suitable for most domestic and commercial plumbing applications: hot and cold water services and heating. In addition to new construction, the extreme flexibility of the Hep₂O pipe means it is the ideal solution for renovation, system extensions and situations where space is restricted. This means Hep₂O is widely used on mobile homes, portable homes and boats, as well as in traditional residential and commercial plumbing installations. The compatibility of Hep₂O fittings with copper ensures a simple, fast and reliable method of jointing to traditional materials on site. Hep₂O pipe is also the ideal material for use in conduit 'pipe-in-pipe' installations where the combination of pipe flexibility and straight coil technology gives significant advantages for ease of handling compared to other pipe materials.

Range

The Hep2O range comes with a wide variety of pipes, (demountable) fittings and manifolds in 10, 15, 22 and 28mm (non-standard sizes on request). Hep2O pipes are available as standard and barrier pipe (incorporating an oxygen barrier to inhibit oxygen permeation). All Hep2O fittings are designed to also connect directly to copper pipework.

Category	Product	Dimensions (mm)	
Pipes	Coils	10,15,22,28	
	Straight lengths		
	Conduit pipe		
	Barrier pipe		
Fittings ¹)	Elbows	10,15,22,28	
	Tees		
	Straight Connectors		
	Spigot reducers		
	Tap connectors		
	Demountable		
	stop end		
Auxiliary	Brass adaptors		
fittings	(available in DZR and		
	non-DZR brass grades)		
	Valves		
Manifolds	Tap Connectors		
Manifolds	2-Port		
	3-Port		
	4-Port		
Accessories	Modular Multi-Port		
Accessories	Hep ₂ O joint test kit Central heating & water	ator	
	services calculator	ater	
	 Pipe support sleeves 		
	Cold forming bends		
	Pipe clips and cutter	s 🥰	
1) All fittings are pre-lubricated - no additional lubrication required.			
17 An mungo are pre-lubricated - no additional lubrication required.			

Quality requirements

Hep₂O carries a British Standard Kitemark against BS7291 parts 1 &2 Class S. Hep₂O meets the requirements of EN15876 and is certified by numerous European test laboratories including DVGW, KIWA and AENOR. The system also has approvals in many non-European markets including Australia, New Zealand, South Africa and China.

Product specifications

Raw material pipes Polybutylene (PB). The middle layer in barrier pipes are made of EVOH.

Raw material fittings

Fitting body made of polybutylene. The 'O' ring is made of EPDM. Transition fittings available in either DZR or non-DZR Brass grades.

Wall thickness

Nominal	Wall thickness
DM (mm)	(mm)
10	1.65
15	1.85
20	2.05
28	2.75

Density kg/m³ 920

Jointing method Push fit.

Hot water resistance 95° C short term loading, (max. 6 bar)

Maximum permanent operating pressure 12 bar at 20° C

Linear expansion PB 0.00013/m/K

Thermal conduction PB 0.22 W/mK

Pipe roughness <0,007 mm

Contact details

Wavin Overseas B.V. Stationsplein 3, 8011 CW P.O. Box 173, 8000 AD Zwolle, The Netherlands Phone +31(0)38 - 4294 951 Fax +31(0)38 - 4294 950 E-mail: wavin.overseas@wavin.com

www.wavinoverseas.com

Solutions for Essentials